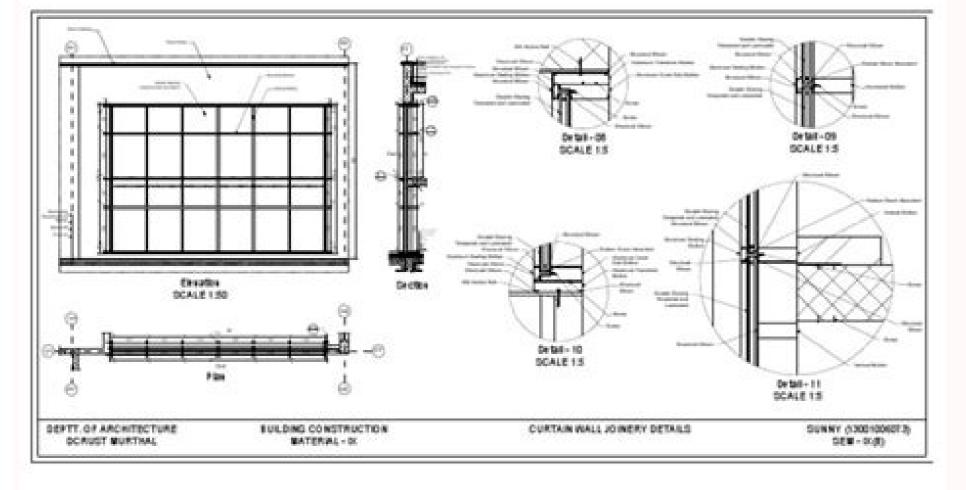
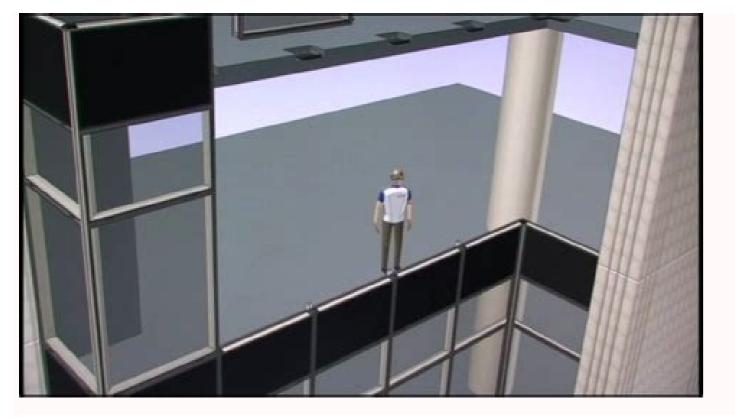
Curtain wall installation method pdf

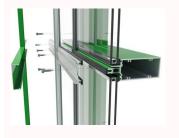












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The method statement for curtain wall-glazed installation defines the procedure in carrying out the activity in accordance with the quality, project specifications, health, safety & environment (HSE) requirements, and approved shop drawings. Site dimensions shall be verified and MEP clearance shall be obtained before the start of the work on site.ScopeGeneral DescriptionThis describes the arrangement and methods for the fabrication and installation of the glazed curtain walls.DefinitionsClient-xxxxxReferencesProject SpecificationsApproved Shop Drawings and Manufacturer's ProcedureApproved Material SubmittalAbbreviationPM - Project EngineerQC - Quality ControlHSE - Health, Safety, and EnvironmentITP - Inspection Test PlanIC - Inspection ChecklistMST - Method StatementRA - Risk AssessmentQCP - Quality Control ProcedureINR - Inspection RequestQA/QC - Quality Assurance/Quality ControlMEP - Mechanical, Electrical, and PlumbingPlant & EquipmentThe equipmentGeneral Hand ToolsDrill Machines (Light/Heavy Duty)Drill BitsSuction PadsGlass Lifter'A' Frame with Rubber PaddingMaterialsThe materials used for this work are:Aluminum Profiles: Extruded Aluminum Profiles from InstalluxGlass: Double Glazed glassSealant: as per requirementBacker Rod: Backer rods as per requirementRockwool: 50mm thick Rockwool fromFlashings: 2mm thick aluminum sheet is used as flashing. Anchorages: Anchorages as per structural calculationBrackets: Brackets are manufactured according to the structural calculation by fabricating 8mm & 10mm thick steel sheets. Site Planning & PreparationAn initial inspection of the area shall be conducted by a competent surveyor. Its purpose is to predetermine the control points and benchmarks used in locations, levels, the vertical square of the layout plan for all elements. The installer will be done first for anchoring. Any errors and inconsistencies in benchmark locations, levels, the vertical square of the openings, etc. will be recorded for necessary rectifications. Installations in affected areas are set aside till such errors have been corrected. Start the layout and marking (or any other preferred color) for proper referencing of the curtain wall layout. The actual dimension of the building's perimeter and floor-to-floor height shall be verified so that the true site conditions will be adopted. Any changes and reflected in as-built drawings. Data gathered from the verification shall then be forwarded to the Engineering Department for the design and fabrication correction. In the event that there are substantial deviations, it shall be reported for immediate rectification. Work Methodology Make sure that the building is sufficiently readied to receive and enable aluminum works to commence. The detailed method statement for curtain wall-glazed as mentioned in Section-Installation Method-Glazed Curtain Wall.Organization, Responsibilities and control are executed by the following with their corresponding roles and supervision responsibilities. The project engineer is responsibilities. The project engineer is responsibilities. following functions. • To act as the main contract for the main contract for the main contractor I client /consultant • To ensure the implementation of safety regulations The foreman will be responsible for: • To supervise the quality of materials into the building • To ensure the implementation of safety regulations The site surveyor will be responsible for: • Site survey • Marking of levels• Establishing control work pointsWorkforceProject Engineer-The overall management of work and control of staff in executing the work is done by the Project Manager. Coordinates and supervises the installation activities. Aluminum fitters-For fixing curtainwallGlass Fitters-For the installation, unloading, and shifting of materialsHealth, Safety & EnvironmentHSE Contractor RequirementsThe following HSE requirements are applicable to the Method Statement for Curtain Wall Installation and Risk Assessment. • General Safe Work Practices • Housekeeping Requirements • Emergency Preparedness • Personal Protective & Safety Helmet • Safety Shoes• Safety Glasses• Hand GlovesInformation to personnel involved in the activity. Supervising staff including Engineers to be made aware of this Method Statement for Curtain Wall by providing an approved copy. Permit RequirementsAll necessary permits are identified in the safety manuals and will be obtained prior to commencement of worksEnvironmental InsuesEnvironmental InstructionTechnical Data & Physical SampleTechnical data & physical samples required for this work as per the specification had been submitted to the consultant for approval. Drawings will be made according to the approved profiles and drawings.• Aluminum profiles & accessories for curtain wall. All the aluminum profiles, accessories, and gaskets are from Installux. • GlassGlazing is from Saint-Gobain (or as per approved material) • Aluminum finishAll aluminum finishAll aluminum finishAll aluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishAll aluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets & anchor bolts as per structural calculationAluminum finishes are of powder coating from Jotun. • Rockwool • Silicone sealant: • Brackets, anchor bolt, and through bolt: Brackets, an DrawingBased on the design calculation details of fabrication and estably details will show the details of fabrication and estably details. Profile details will show the details of fabrication and estably details of fabrication and estably details of fabrication and estably details will show the details will be prepared. details. Shop drawings are prepared in AutoCAD. Shop drawings will be forwarded for approval with design calculations and consultants' comments will be reviewed and resubmitted for final approval. Structural parameter structural calculations are made and suitable sections for aluminum and glassworks will be proposed. Brackets, anchors, secondary supports, etc. for curtain walls will be designed as per specification and the structural calculation and in the line with international and industry norms/standards. Installation Method-Glazed Curtain WallProtectionBefore the fabrication process of the aluminum frames starts, a team of workers would apply top-quality plastic protective tape to all the profiles are not damaged or scratched during handling in the factory, transportation to the site, and installation, thus guaranteeing a final product of high quality. Glass Protection: Polyethylene sheets are used to protect the installed glass. This sheet will be removed only at the factory by trained workers, supervised by experienced technicians, and hence is subject to quality control procedures. Although most of the manufacturing operations are carried out at the factory under the supervision and control of the quality officer, nevertheless, a small-equipped workshop could be erected at the site for handling any minor required adjustments or modifications. Reinforcement is used for transom and mullion and is installed in required areas as per approved drawing (Spandrel areas where sunscreen is coming, for example, Resident Housing Spandrel Areas). Fabrication of Brackets are designed as per the structural calculation of the curtain wall. An 8 mm thick steel plate is used for the fabrication of brackets. The jug is used for the fabrication of Brackets are designed as per the structural calculation of the curtain wall. brackets. The jig is manufactured as per the dimension required for the brackets by using adequate clearance. Steel plates are first to cut into required to the jigs and tack welding is done within the jig. The bracket is removed from the jig and full welding is done from outside the jig. Polishing is done to remove spatters and inspection is done. Galvanizing is done on the fabricated brackets to prevent corrosion. TransportationOnce the site and stored in the storage area. All gaskets and accessories are also stored in their original packing thus preventing any damage or scratches. Particularly, the EPDM gaskets are stored in their cardboard boxes, not touching the ground, in order to avoid any damage by moisture or humidity. Site Installation work, provide the clearances and handover of the areas in writing as required for installation to proceed. example grid lines, floor level, elevation, and fully erected scaffolding with floorboard on all working areas.• All fabricated units are brought and placed at their respective locations manually.• Site survey and marking/lay-out will be done for the first fix/anchoring.• Structural shims (plastic/fiber) are used as a standard way to incrementally position and adjust the curtain wall elements to maintain the level of the brackets. • Separators are used between anchorages & adjacent materials to prevent corrosion. The dielectric material is used as an insulator. as per approved drawings are fixed. • Finished size transoms are fixed to the connection brackets of the mullion. • Glass is installed as per the manufacturer's recommendation. • Glass is installed as per the manufacturer's recommendation. fixed over the pressure plate. Installations are carried out in conformity with installation and approved shop drawings as per the system supplier's recommendation. The glass tempered mark will be installed as per project specification. (Tempered mark logo) Glass installation will be done with manual glass lifting or machine glass lifting. In the case of a glass lifting machine, provide a crane to hook the glass installation work.• Suction pads and hand gloves are used for glass installation. Confirmation of Instructions to Operatives FormThe personnel involved in the project confirm the receipt of the Method Statement for Curtain Wall and had the contents explained and are aware of the HSE requirements. Cleaning & HandoverProtective tape will be removed from the aluminum frame as soon as it is required. The polyethylene sheet will be removed from the installed glass before cleaning of glass. The final cleaning will be done prior to progressive joint inspection with the consultant on an area-by-area basis. Protection of the installed units will be maintained until the acceptance of the handover certificate of the project. Distribution of Method Statement for Curtain Wall-Glazed Installation DocumentCopies of this MST should be issued to the following for information and action after approval: ConsultantMain ContractorProject ManagerSite EngineerSafety EngineerSupervisor/ForemanQuality Control/Quality AssuranceContractual Requirements as per the contract are covered under the QA program for the timely inspection and detail ITP-Inspection and detail ITP-Inspection and detail ITP-Inspection and detail ITP-Inspection and the timely inspection and the contract are covered under the QA program for the timely inspection and the timely inspectio installation of curtain walls. Quality Control and quality assurance are strictly monitored during every stage of product. The quality control and assurance procedure are based on the requirements of ISO 9001:2015. When the production team supervisor considers that the work will be ready to be inspected, he informs the foreman of the coordination team. The work coordination team foreman then comes to control the works on-site and reviews all the items mentioned in the Inspection and Test Plan (ITP). At this point, if the coordination team supervisor discovers any defects, he requests the production team to correct them. As soon as he ensured that the work is satisfactory, he fills an Inspection Request form (INR) and gives it to the project team as per standard instruction mentioned on the INR. The project engineer organizes his team so that the inspection is carried out on the next day and assigns the foreman to carry out the inspection. In case of necessity, the project engineer highlights the sensitive points of the inspection. In case of necessity, the inspection may be done the same day. The project engineer highlights the sensitive points of the inspection. correct and that the quality criteria are properly defined. He then transmits the original INR to the supervision consultant/ main contractor for information on the inspections which could be carried out). The supervision consultant signs the "receipt", keeps the original and gives back a copy to the main contractor's Quality Department. The inspection on site is implemented by Construction Department as scheduled in INR with the site engineer and one supervision consultant/ main contractor if required. At the end of the inspections, the foreman checks that all the persons concerned have signed the Inspection Checklist (IC), and prepares the report of inspection contained INR, IC, Delivery Note. Once the inspection has been completed. The foreman forwards to the Engineer shall ensure that all e comments have been taken into account. Follow up & EvaluationPerformance of the work is followed up by QA audit and Project Management/Consultant review. Verification Records Initial Records Requirements The following records will be maintained in a file for future checking and submission: Inspection Request Material Inspection Request Mill CertificatesSite Test ReportsApproved Shop DrawingRedline DrawingsRecords During ConstructionInspection ChecklistCompletion Certificates will be compiled and submitted after work completion:Site Test ReportsMill CertificatesAs-Built DrawingsGondola CertificateMonorail Test ReportHoisting Machine CertificatePull Out Test ReportWater Test ReportFiling ArrangementsAll documents will be classified and be kept in files.Project documentation and records shall be maintained until the completion and handing over of the project.

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